## <u>Cutout Production</u> <u>Memphis, TN</u>



Aluma-Form assembles 100% of our cutouts in Memphis, TN. During the assembly process our cutouts go through a variety of quality checks. We also perform quality checks after the assembly is complete such as an AC withstand (High Pot) test on 100% of our cutouts to check the integrity of the insulation. Below is a brief look at our assembly process:

## Assembly Station





## QC & Testing

Prior to the AC withstand test another door is installed and the alignment is checked. We also test for the opening force for the installed door to make sure it fits the Aluma-Form specification. This process is completed on 100% of our units.



## Packaging & Shipping

During the packing of the cutout the assembly worker installs the door that will ship with the cutout to check for alignment. After that inspection the cutout is boxed and shipped.



